



Italiana Parquet

TECHNICAL DATA SHEET _ ITALIANA PARQUET

CONTRACT INDUSTRIAL collection

Please read carefully the information in this document before confirming your product choice.

ITALIANA PARQUET _ CONTRACT INDUSTRIAL collection

Three-layer wooden flooring composed of a top layer and a supporting layer, as described below:

Dimensional characteristics _ Oak

Product	Width mm	Length mm *	Total thickness mm Joint	Top layer thickness mm	Back layer	Installation system	Kg/m2
Industrial 6	180	2200	14,00 _ click system	2,50 (6 strips)	**	Glued/Float.***	7,91
Industrial 4	207	1092	10,00 _ click system	2,50 (4 strips)		Glued/Float.***	7,81

- * Products are usually supplied in fixed lengths depending on availability.
All CONTRACT INDUSTRIAL floors comply with UNI EN 13489 "Wood flooring – Multi-layer elements with interlocking system."
- ** Softwood plywood or similar
- *** Suitable for both floating and glued installation.

Installation patterns

Industrial 6, Industrial 4

Staggered installation

Additional features

Joints/Profiles:

Industrial 6, Industrial 4 are manufactured with a click system on all four sides, square edge profile, and smooth surface, except PR02 and PR03 which have a lightly brushed surface.

Wood species

Species	Origin	Hardness
Oak	Europe	High

Grades

The colors of the CONTRACT INDUSTRIAL collection are available in the following selections (*please check the assortment in the current price list at the time of ordering; the options presented have been carefully chosen to best enhance the characteristics of the wood species in the proposed color*):

Standard:

Features predominantly flame-grained patterns with occasional knots and/or small characteristic marks of the species. Displays typical medullary rays of high-quality European Oak, with natural color variations possible and occasional small patches of sapwood.

Country:

Shows predominantly flame-grained, sometimes interlaced patterns. Includes knots of all sizes and colors, both sound and filled, as well as filled and unfilled cracks of varying sizes, widespread. May contain sapwood, fiber tears, medullary rays, and noticeable color variations.

Colors and finishes (products manufactured according to Italiana Parquet technical and aesthetic specifications)

Color	Species	Finish	Production	Color	Species	Finish	Production
PR01	European Oak	UV lacquer	Poland	PR04	European Oak	UV lacquer	Poland
PR02	European Oak	UV lacquer	Poland	PR05	European Oak	UV lacquer	Poland
PR03	European Oak	UV lacquer	Poland	PR06	European Oak	UV lacquer	Poland

Italiana Parquet S.r.l.

Via Brodolini, 26 A/B
60044 Fabriano (AN) - Italy

Tel. +39 0732 629262
info@italianaparquet.it

www.italianaparquet.it

Cod. Fisc. e PIVA 02734750413
Reg. Impr. Marche 02734750413
REA AN - 270630
Cap. sociale € 100.000,00 i.v.
PEC italianaparquet@legalmail.it
Cod.Univoco A4707H7

Società soggetta a direzione
e coordinamento di
Margaritelli S.p.a.
Sede legale fraz. Miralduolo
06089 Torgiano (PG) - Italy
Cod. Fisc. 02981200542
REA PG - 255267



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UV lacquer

Matte acrylic UV-dried lacquer (solvent-free), designed to ensure good abrasion resistance, elasticity of the coating, adhesion to wood, and transparency.

Before finishing, the wood surface is lightly brushed to remove softer parts and highlight the grain structure.

Thermal resistance/conductivity

Product	Structure	Species	Support	Thermal Resistance	Thermal Conductivity
Industrial 6	3 layers	Oak	Softwood double layer *	0,11 m ² K/W	0,13 W/mK
Industrial 4	3 layers	Oak	Softwood double layer *	0,07 m ² K/W	0,13 W/mK

* Two-ply conifer or similar

Packaging Quantities

Color	Type	m ² per box	m ² per pallet	Color	Type	m ² per box	m ² per pallet
PR01	Industrial 6	2,770	110,80	PR04	Industrial 4_10	2,030	81,10
PR02	Industrial 6	2,770	110,80	PR05	Industrial 4_10	2,030	81,10
PR03	Industrial 6	2,770	110,80	PR06	Industrial 4_10	2,030	81,10

Installation Guidelines

Installation must be carried out exclusively by trained and professional personnel. The product should only be removed from its packaging at the time of installation, which must take place in suitable environments with windows and doors installed and plaster completely dry. Before starting the installation of any wood flooring, always check the suitability, solidity, flatness, and condition of the subfloor, as well as the moisture content of the screed, the environment, and the wood itself. Measurements must comply with applicable standards and should be carried out using a calcium carbide moisture meter for cementitious screeds (maximum moisture 2.0%) and anhydrite screeds (maximum moisture 0.4%), and using an electronic probe-type moisture meter for wood panels (maximum moisture 10.0%). Installation should be performed at temperatures between 15°C and 28°C (59°F–82°F) and ambient humidity between 40% and 65%. Adhesive residues must be removed from prefinished floors before drying using products specifically indicated for each type of finish. Ensure proper ventilation of the rooms after installation.

For installation, use exclusively silane-based adhesives and not two-component adhesives, which could irreversibly compromise the quality of our finishes. Do not use aggressive solvents on any Italiana Parquet finishes to remove adhesive residues.

For floating installation, we recommend our polyethylene underlay.

Any claims must be submitted within 8 days of receipt of the goods by registered mail with acknowledgment of receipt.

If individual planks are found to have defects of any kind, they must be set aside, and in more serious cases, installation must be stopped immediately. **The act of installing the material constitutes acceptance.** Italiana Parquet will arrange for the collection and replacement of all unusable elements if their unsuitability is demonstrated.

Installation on heated/cooled surfaces

When installing over a heated or cooled screed, strictly follow the specific procedures for this type of subfloor, ensuring beforehand that the system is fully operational and free of water and/or vapor leaks. Before installation, it is essential to carry out the recommended heating/cooling cycles (two cycles are advised). For glued installation, the heating system must always be turned on gradually.

Storage and Handling Instructions

Products must be stored in dry environments suitable for wooden flooring, at temperatures between 15°C and 28°C (59°F–82°F) and ambient humidity between 40% and 65%, away from heat sources and with packaging intact.

The material must be handled with the utmost care and attention, particularly on edges and joints. Prefinished floors treated with oil should not be stored for more than 90 days, as the finish may be altered due to prolonged time in the packaging.

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Cleaning, Use, and Maintenance

The finishes in the PRATICA INDUSTRIAL collection require specific cleaning and maintenance. For correct use, please follow the instructions below. **Italiana Parquet recommends using exclusively products specifically formulated for our finishes, particularly for floors treated with natural oil. Instructions for proper use are detailed below:**

Bio Soap

Gentle Cleaner for Wood Floors with **UV Finish** (for Frequent Use)

Ideal for cleaning all Italiana Parquet wood floors. Removes dirt, sanitizes, and degreases without leaving streaks on the surface.

Has an antistatic action to reduce dust attraction and accumulation, keeping the floor cleaner for longer. Provides a pleasant appearance and a fresh, clean feeling.

Made with plant-based surfactants (derived from beet, coconut oil, and wheat) that are fully biodegradable (according to Regulation 648/2004 EC). Minimizes environmental impact and reduces the risk of contact allergies or sensitivities (except in individuals allergic to specific components).

Usage Instructions:

Remove loose dirt first using a vacuum cleaner equipped with a parquet-specific brush entirely in bristles to avoid damaging the floor surface.

Shake the bottle well, then dilute two dosing caps (approximately 100 ml) of the product in a bucket containing 5 liters of water.

Immerse a cloth (preferably a microfiber cloth for parquet), wring it thoroughly, and apply it to the floor using a mop. It is recommended to use our microfiber cloth or a soft fabric that does not leave fibers behind. Rinsing is not necessary.

Coverage:

1 liter of product is sufficient for approximately 8–10 cleanings on a 100 m² surface.

For Heavy Soiling:

For very stubborn dirt, a double-concentration wash can be performed (4 dosing caps in 5 liters of water). Never exceed this concentration or repeat this procedure frequently, as it may cause premature aging of the surface.

Machine Use:

If using any type of floor-cleaning machine, ensure beforehand that it will not damage the parquet surface.

Storage and Shelf Life:

Once opened, the liquid should be used within 12 months. The bottle is largely made from recycled material and is fully recyclable in plastic collection containers.

Safety:

All products mentioned are neither classified as hazardous nor flammable. Keep out of reach of children. When stored closed in the original packaging, in a cool place away from frost and UV rays, the product remains stable for two years. Avoid contact with eyes; in case of eye contact, rinse immediately and thoroughly with water.

The instructions provided are based on Italiana Parquet's research and direct experience and are generally valid, given the impossibility of predicting all environmental and application variables.

General Information

Wood flooring is subject to color changes due to exposure to sunlight. This variation depends on the wood species, the type of finish, and the amount of sunlight received. In some wood species, the presence of small mineral deposits is a natural characteristic of the wood.

Wood is a natural material, characterized by variations in tone and absorption that can differ from plank to plank, and sometimes even within the same plank. These color differences remain visible even after the application of pigmented finishes, reflecting the authenticity and uniqueness of each individual piece. Over time, wood tends to change color due to exposure to light and air. As a result, **a newly installed floor may appear different in tone and appearance compared to a sample of the same product that has been exposed to light for an extended period.**

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Disposal Instructions:

Products that are no longer in use or are discarded must not be released into the environment. They should be disposed of through local public waste management systems in compliance with applicable regulations.

Notes:

The material is intended for professional use only for flooring flat surfaces. Any other use may compromise the performance of the product.

Sampling

Wood flooring, as a natural product, is, by definition and characteristics, unique and non-repeatable. As a result, the sampling, consisting of a few planks, provides a rough indication and can never completely "tell" shades, characteristics, mirrors, knots, grains, etc.

Usage Warnings:

Maintain ambient relative humidity between 40% and 65% at all times.

Regarding air temperature, it is recommended never to fall below 15°C (59°F) during colder periods, nor exceed 30°C (86°F) during warmer periods. These ranges are optimal not only for the parquet but also for human comfort.

Outside these parameters, especially with relative humidity below 40%, typical wood behavior may occur, such as shrinkage, deformation of plank sections (concave cupping), gaps forming between planks, or cracks developing within individual planks.

To maintain the above conditions, it may be necessary to use humidification/dehumidification systems, particularly in environments with radiant floor heating.

Failure to maintain these conditions may cause permanent damage to the floor.

Even when recommended climate conditions are observed, the appearance of small cracks over time in the visible layer is natural and statistically inevitable.

Practical Usage Tips:

- Vacuum the floor regularly.
- Do not use plain tap water for cleaning the floor: it is not effective for proper cleaning, and the minerals in the water may deposit on the surface, affecting its shine.
- For daily cleaning, when necessary, always use water with Italiana Parquet's Sapone Bio cleaner, applying it with a well-wrung microfiber cloth. A dry microfiber cloth is also effective for dust capture (do not wash the cloth with fabric softener).
- Never use inappropriate or aggressive cleaning liquids, or products containing significant acidic or basic concentrations, such as ammonia, bleach, hydrochloric acid, alcohols, solvents, etc. These can cause permanent stains or marks on all finishes, especially on floors with matte wax-effect or oil finishes.
- For cleaning, use only flat, well-wrung microfiber cloths (never overly wet), and do not use any other cleaning method.
- Vacuum frequently to prevent dirt from settling into the wood grain; never wash the floor without vacuuming first.
- Absolutely avoid applying adhesive tapes, Scotch tape, or similar products directly on the floor.
- If the floor needs protection from damage during work, cover it exclusively with non-woven fabric; do not use cardboard, bubble wrap, or similar materials.
- In case of accidental spills of strongly coloring substances (wine, coffee, etc.), clean them immediately.

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- In office environments, equip chairs with wheels suitable for wood floors (hard rubber) or place a protective mat between the chair and the floor.
- In residential environments, attach felt pads to tables, chairs, furniture, etc.
- When in contact with the floor, stroller wheels and, in general, rubber objects may transfer components of the rubber onto the floor, which can be difficult to remove. Certain rubber shoe soles can also leave marks (scuffing) that are hard to eliminate.
- To minimize the formation of color variations due to natural wood oxidation, it is advisable to periodically move rugs, especially during the initial period of floor use.
- Avoid using mats made of coir, woven fibers, or those with anti-slip coatings on the side in contact with the wood; over time, friction can damage the parquet surface.
- Objects that concentrate weight on small areas of the floor can cause localized wood deformation (dents).
- Recessed areas of the surface (brushed finish) may gradually darken over time due to the accumulation of impurities. Proper maintenance of the floor significantly reduces this effect.
- Wear from foot traffic will gradually affect the gloss and integrity of the finish, particularly in high-traffic areas. This is inevitable but can be mitigated with proper maintenance. Changes in gloss may also occur from repeated or vigorous rubbing, for example when attempting to remove a stain.
- In Italiana Parquet's **PRATICA INDUSTRIAL** range, due to surface treatments, the floor may show differential wear—more pronounced on raised areas and less in depressions—requiring particular attention during maintenance.
- In the case of heated floors, in addition to complying with the specified air temperature and humidity requirements, it is essential that the **surface temperature of the floor does not exceed 27°C (81°F) when the system is on**. To prevent exceeding this limit, it is recommended **not to cover the floor with thick rugs or materials with high thermal resistance**.

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CERTIFICATIONS

Italiana Parquet manages the entire wood processing chain, from forest to finished product. The raw materials used are exclusively European oak and ash.

Additionally, Italiana Parquet uses strictly controlled raw materials, including ancillary products required for the finished product, such as adhesives and coatings, fully complying with European limits regarding formaldehyde and VOCs.



Italiana Parquet meets the requirements set by the CE marking regulations for wood flooring.



Italiana Parquet fully complies with the limits imposed by Class E1, the strictest class defined by current European regulations (UNI EN 14342).



All products are compatible with heated and cooled subfloors, provided they are installed glued and the prescribed operating temperature and humidity conditions are strictly observed. When selecting a product, it is recommended to carefully read the instructions provided in the technical data sheet.

The products in the CONTRACT INDUSTRIAL collection are certified as Class Dfl-s1 for fire resistance.

Italiana Parquet reserves the right to make technical, dimensional, and aesthetic changes to the products offered, as well as to remove or replace certain items. Such changes shall not entitle the client to request the discontinued or modified products.

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